Notice of Allowability	Application No.	Applicant(s)	
	10/644,710	SAVOLAINEN ET AL.	
	Examiner	Art Unit	
	Irene Cuda-Rosenbaum	3726	
The MAILING DATE of this communication appearance All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this app or other appropriate communication IGHTS. This application is subject to	olication. If not included will be mailed in due course. THIS	ve
1. This communication is responsive to			
2.  The allowed claim(s) is/are <u>1-4</u> .			
3.   The drawings filed on are accepted by the Examiner	r.		
<ul> <li>4.  Acknowledgment is made of a claim for foreign priority una a)  All b)  Some* c)  None of the: <ol> <li>Certified copies of the priority documents have</li> <li>Certified copies of the priority documents have</li> <li>Copies of the certified copies of the priority documents have</li> <li>International Bureau (PCT Rule 17.2(a)).</li> </ol> </li> <li>* Certified copies not received:</li> </ul> Applicant has THREE MONTHS FROM THE "MAILING DATE" of the priority unapplication of the priority documents have	been received. been received in Application No. <u>09</u> cuments have been received in this r	national stage application from the	
noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.	ENT of this application.		
5. A SUBSTITUTE OATH OR DECLARATION must be submit INFORMAL PATENT APPLICATION (PTO-152) which give	es reason(s) why the oath or declarat	S AMENDMENT or NOTICE OF ion is deficient.	
6. CORRECTED DRAWINGS (as "replacement sheets") mus			
(a) ☐ including changes required by the Notice of Draftspers		948) attached	
1) hereto or 2) to Paper No./Mail Date		##:	
(b) ☐ including changes required by the attached Examiner's Paper No./Mail Date	s Amendment / Comment or in the O	TICE action of	
Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the		'	
<ol> <li>DEPOSIT OF and/or INFORMATION about the depose attached Examiner's comment regarding REQUIREMENT Report of the property of the pr</li></ol>	sit of BIOLOGICAL MATERIAL m FOR THE DEPOSIT OF BIOLOGICA	nust be submitted. Note the AL MATERIAL.	
Attachment(s)			
1. ☑ Notice of References Cited (PTO-892)	5. Notice of Informal Pa	atent Application (PTO-152)	
2. Notice of Draftperson's Patent Drawing Review (PTO-948)	6. ☐ Interview Summary (	PTO-413),	
Information Disclosure Statements (PTO-1449 or PTO/SB/08     Paper No./Mail Date	<i>"</i>		
4. Examiner's Comment Regarding Requirement for Deposit		nt of Reasons for Allowance	
of Biological Material	9.  Other		
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		Jenson 20	

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The following is an examiner's statement of reasons for allowance: the prior art fails to teach a roller formed into a cylinder from a planer sheet, welded at the seam, onto which a coating as claimed is applied, in which there is no lathe turning of the cylindrical surface prior to the application of the coating. The specification states that when the cylinder is lathe turned prior to application of the coating, it causes errors in the roundness and straightness for the roll due to residual stresses or because of thickness of chips during machining varies. This results in a physically different roll

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Irene Cuda-Rosenbaum whose telephone number is 703-308-1792. The examiner can normally be reached on M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Greg Vidovich can be reached on 308-1148. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

**ICR**